



M/s.

RFQ NO. SPM/BU-2/LP-44/PR-1386/1941**ISSUED ON** 03-AUG-23**DUE ON** 10-AUG-23

Dear Sirs,

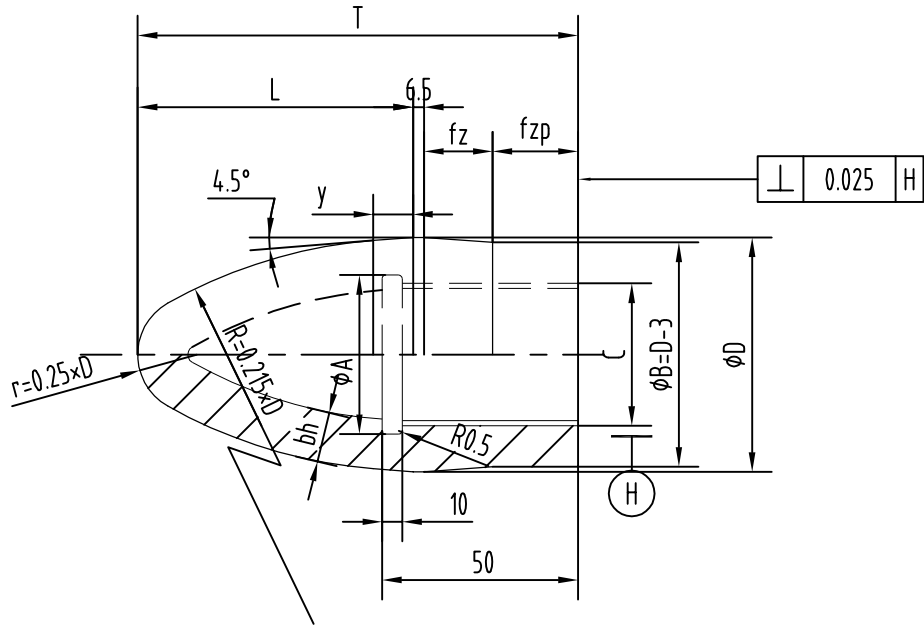
We invite you to quote for the following material on F.O.R PSM site basis inclusive of all Government taxes and levies on the terms and conditions attached herewith valid for 45 days. Your offer must reach the office of the undersigned by the date mentioned above.

S. NO.	DESCRIPTION	QUANTITY	RATE
1	RE-THREADING OF PIERCER PLUGS AS PER ATTACH DETAIL. 1. Dwgs Attached. 2. Plugs provided by PSM. 3. Plugs are made on finish dimensions of dwg only re-threading work is required.	1 LOT	

- NOTE :**
1. Delivery lead time should be within 15 days after receipt of Order.
 2. Payment will be made within 45 days after acceptance of material.
 3. PSML will take delivery of Ordered Material from Supplier Premises having Value up-to Rs. 20,000/= through own arrangement.
 4. Offer must be sent to Attention of Head (Procurement) through Fax / Post / or Email:
m.naeem@psmltd.com, farrukh.khan@psmltd.com

Yours Sincerely
For **PSM Seamless Pipe Mill.**

Deputy General Manager
(PROCUREMENT)



Plug type No.2

Note

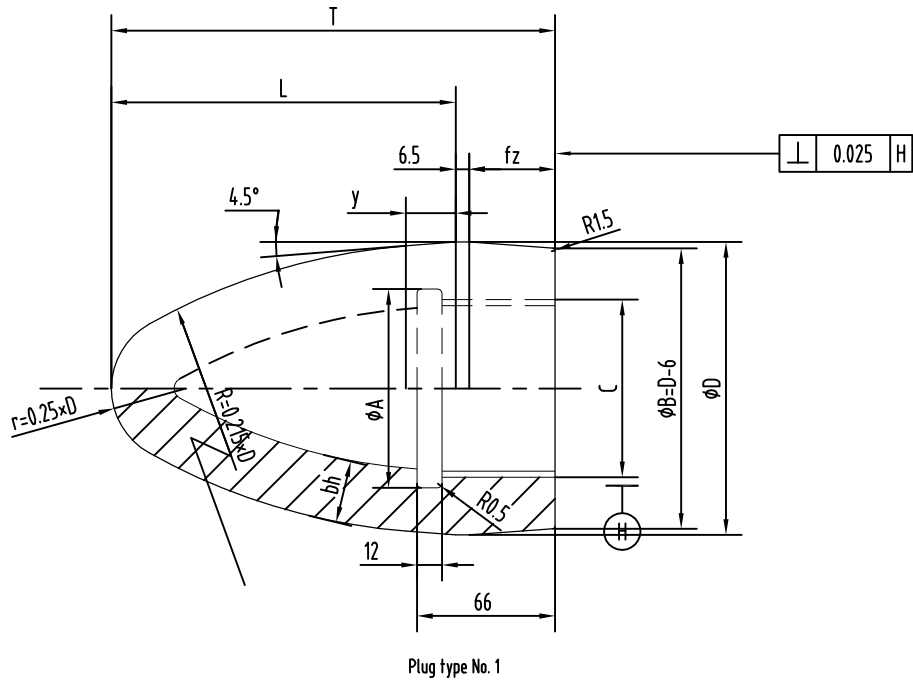
1. external surfaces to be free from imperfections & profile dimensions to be strictly adhered to,
2. recess to be concentric with outside of plug & to be free from fins & scabs taper and depth to be checked with gauge, base of plug to engage on face of gauge & plug to rotate freely on gauge shank,
3. tolerances in recess to be strictly maintained, particularly at the throat,
4. base of plug to be flat & square with centre line
5. After Heat Treatment Hardness 45 HRC ± 2
6. plugs to be sand or shot blasted all over.
7. sizes indicated thus \times required for capability and guarantee tests.

'D'	'R' 2.125*D	'r' 0.25*D	'B'	'L' 1.175*D	T	'y' 0.17*D	C	bh	A	fz	fzp	Plug No.
62	131.750	15.50	59	72.85	123.85	10.54	M42*3LH	14.60	44.00	19.00	25.50	2

P001016167-A				Plug	Z0282.16.06.01			
Designed		Process			General Technical Condition JB/T 5000	Weight	0.0	Scale
Checked				Sheets		Sheet		
Audited		Standardization		PSM				
Chief		Director						
Approved								
Date	20170704							

Z0282.16.06.01

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Note

- external surfaces to be free from imperfections & profile dimensions to be strictly adhered to,
- recess to be concentric with outside of plug & to be free from fins & scabs taper and depth to be checked with gauge, base of plug to engage on face of gauge & plug to rotate freely on gauge shank,
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- After Heat Treatment Hardness 45 HRC ± 2
- plugs to be sand or shot blasted all over.
- sizes indicated thus \times required for capability and guarantee tests.

'D'	'R'	'r'	'B'	'L'	T	'y'	C	bh	A	fz	fzp	No. Of Type
115	2.125 * D	0.25 * D	109	1.175 * D	182.63	19.55	M70*3LH	24.50	72.00	41.00		1

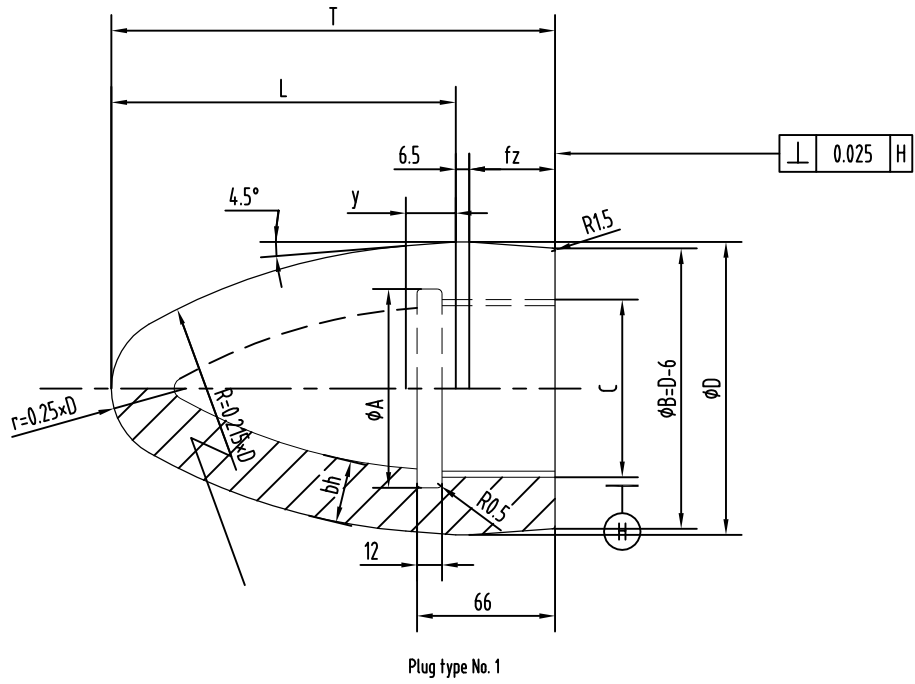
P001016167-A				Plug 115				Z0282.16.06.01			
Designed		Process		General Technical Condition JB/T 5000				Weight	0.0	Scale	1:25
Checked								Sheets	Sheet		
Audited		Standardization						PSM			
Chief		Director									
Approved											
Date	20170704										

**PR-1386 Re-machining of Piercer Plug for
Seamless Pipe Mill
(Production Tooling)**

S #	Description	Qty	Note
1	RE-THREADING OF PIERCER PLUG SIZE D: 62 MM AS PER DWG # Piercer Plug 62 Z0282.16.06.01 R1 (62)	250	1. Dwgs Attached. 2. Plugs provided by PSM. 3. Plugs are made on finish dimensions of dwg only re-threading work is required.
2	RE-THREADING OF PIERCER PLUG SIZE D: 92 MM AS PER DWG # Piercer Plug Z0282.16.06.01	100	
3	RE-THREADING OF PIERCER PLUG SIZE D: 115 MM AS PER DWG # Piercer Plug Z0282.16.06.01 R1 (115)	50	
4	RE-THREADING OF PIERCER PLUG SIZE D: 137 MM AS PER DWG # Piercer Plug Z0282.16.06.01	50	
Total			

Z0282.16.06.01

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Note

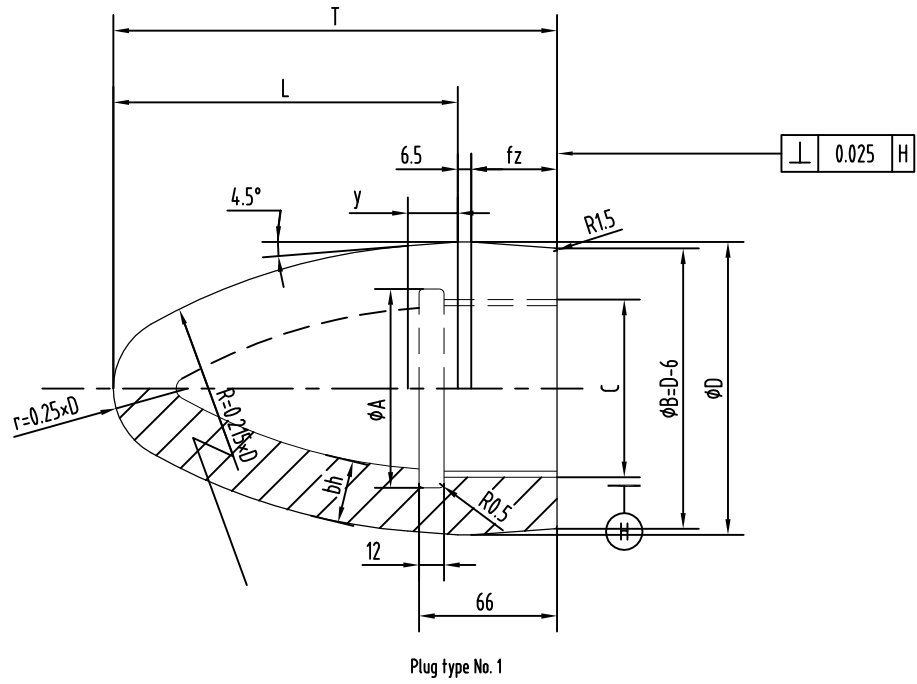
1. external surfaces to be free from imperfections & profile dimensions to be strictly adhered to,
2. recess to be concentric with outside of plug & to be free from fins & scabs taper and depth to be checked with gauge, base of plug to engage on face of gauge & plug to rotate freely on gauge shank,
3. tolerances in recess to be strictly maintained, particularly at the throat,
4. base of plug to be flat & square with centre line
5. After Heat Treatment Hardness 45 HRC ± 2
6. plugs to be sand or shot blasted all over.
7. sizes indicated thus \times required for capability and guarantee tests.

'D'	'R'	'r'	'B'	'L'	T	'y'	C	bh	A	fz	fz _p	Plug No.
92	2.125*D	0.25*D	86	1.175*D	155.60	15.64	M60*3LH	20.40	58.00	41.00	-	1

P001016167-A				Plug 92				Z0282.16.06.01			
Designed		Process		General Technical Condition				Weight	0.0	Scale	1:25
Checked								Sheets	Sheet		
Audited		Standardization		JB/T 5000				PSM			
Chief		Director									
Approved											
Date	20170704										

Z0282.16.06.01

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Note

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5. After Heat Treatment Hardness 45 HRC ± 2
6. plugs to be sand or shot blasted all over.
7. sizes indicated thus \times required for capability and guarantee tests.

'D'	'R' 2.125 * D	'r' 0.25 * D	'B'	'L' 1.175 * D	T	'y' 0.17 * D	C	bh	A	fz	fzp	Plug No.
137	291.125	34.25	131	160.98	208.48	23.29	M90*3LH	25.90	92.00	41.00	-	1

P001016167-A				Plug 137				Z0282.16.06.01			
Designed		Process		General Technical Condition				Weight	0.0	Scale	1:25
Checked								Sheets	Sheet		
Audited		Standardization		JB/T 5000				PSM			
Chief		Director									
Approved											
Date	20170704										